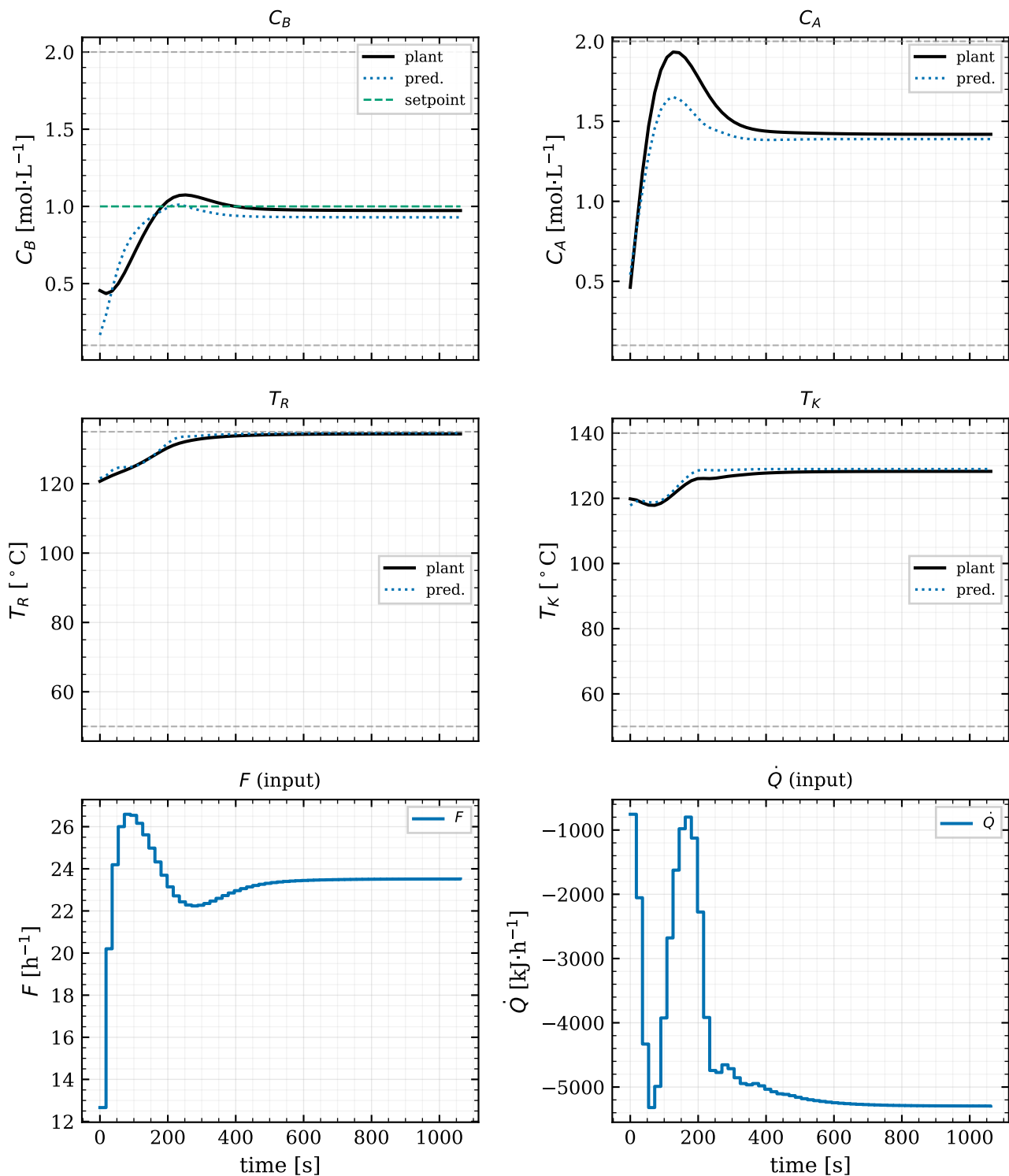


CSTR: nominal closed-loop performance



Absolute IAE = 84.46 mol·L⁻¹·s over 60 steps; this is the reference every IAE_norm in the study is divided by. Mean solve 80.2 ms, P99 110.8 ms, worst 113.3 ms against a 18 s period. Failed solves: 0.