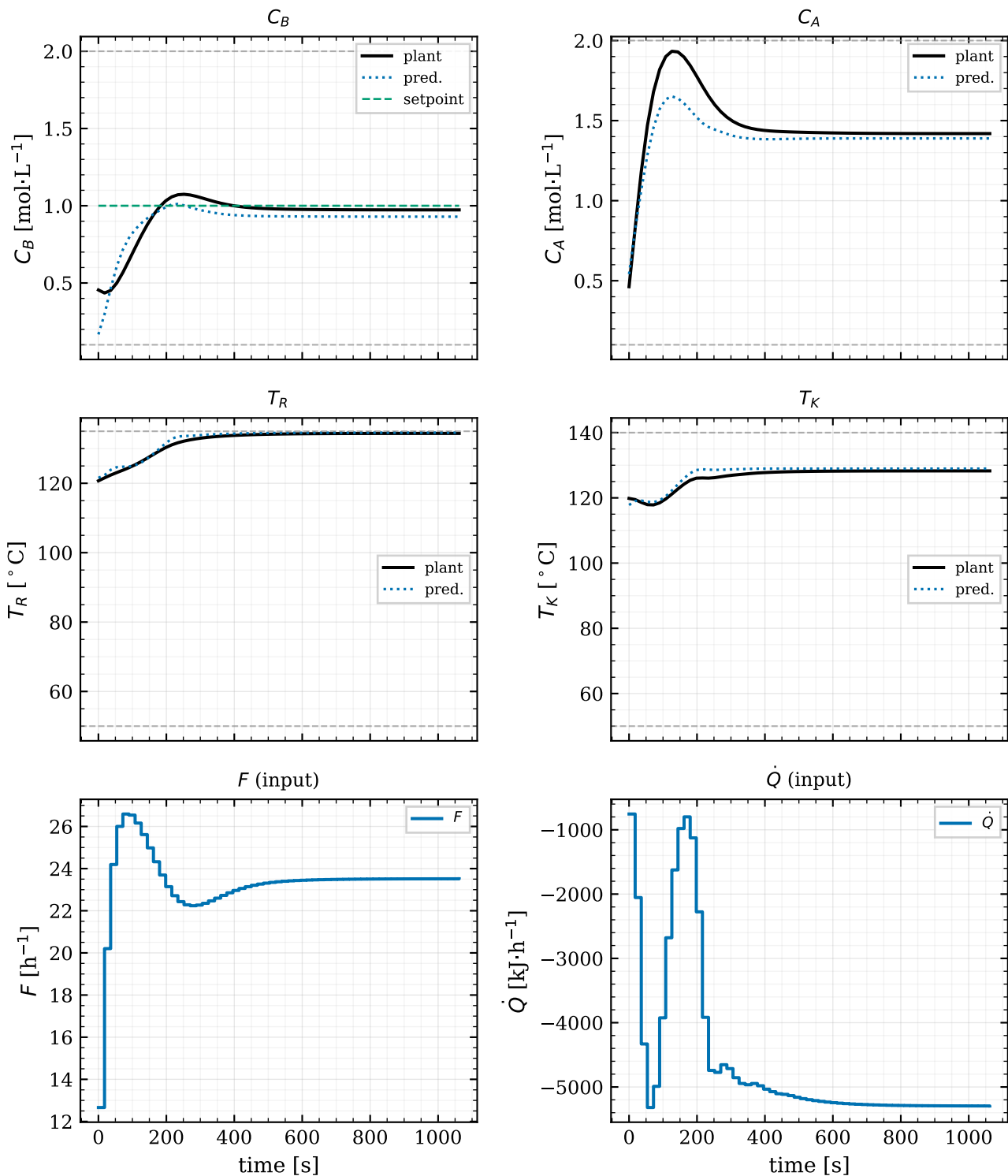


CSTR: nominal closed-loop performance



Absolute IAE = 84.46 mol·L⁻¹·s over 60 steps; this is the reference every IAE_norm in the study is divided by. Mean solve 142.5 ms, P99 168.6 ms, worst 184.7 ms against a 18 s period. Failed solves: 0.